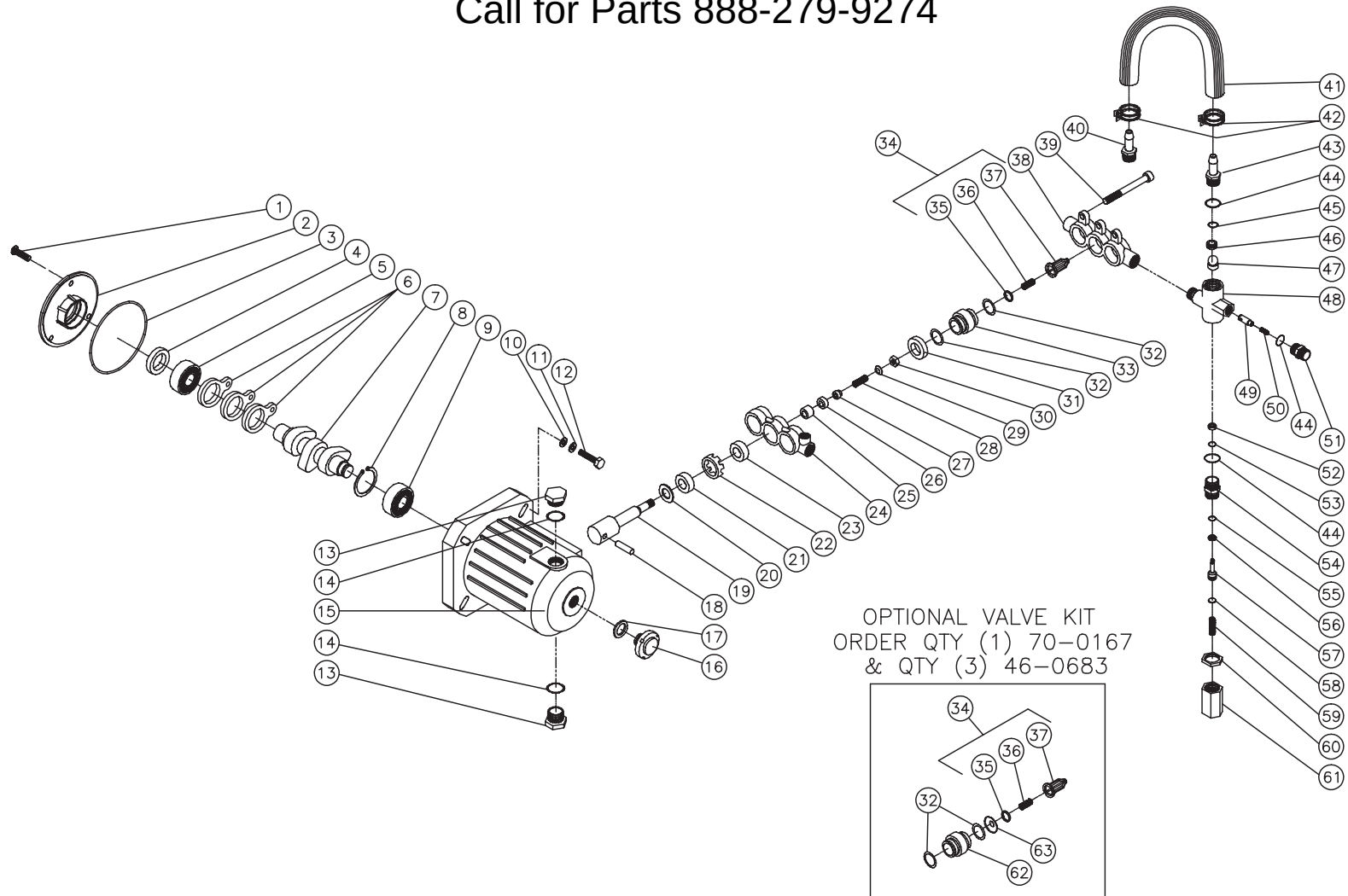


PUMP ASSEMBLY (3-0137) (AFTER SERIAL #10094920)

Call for Parts 888-279-9274



CONVERTS 2SFX PUMP INTO 2SF PUMP

PUMP ASSEMBLY (3-0137) (AFTER SERIAL #10094920)											
REF #	DESCRIPTION	PART #	QTY	REF #	DESCRIPTION	PART #	QTY	REF #	DESCRIPTION	PART #	QTY
1	Bolt	27-8401	3	24	Manifold Inlet	46-0304	1	47	Valve & Ball Assembly	46-0320	1
2	Cover-Rear	46-1125	1	25	Plunger	46-0305	3	48	Unloader Body	N/A	1
3	O-ring	25-0557	1	26	Valve Inlet	46-0753	3	49	Flow Balancer	46-0326	1
4	Oil Seal	26-0284	1	27	Spacer	46-0307	3	50	Spring	46-0531	1
5	Bearing-Inner	48-0027	1	28	Spring	49-0064	3	51	Discharge Fitting	46-0327	1
6	Connecting Rod	46-0298	3	29	Washer	46-0316	3	52	Back-up Ring (See 70-0131)	N/A Sep.	1
7	Crankshaft	46-0653	1	30	Nut	46-0317	3	53	O-ring (See 70-0131)	N/A Sep.	1
8	Snap Ring	46-0300	1	31	Seal-High Pressure (See 70-0139)	N/A Sep.	3	54	Piston Retainer	46-0321	1
9	Bearing-Outer	48-0028	1	32	O-ring (See 70-0139)	N/A Sep.	6	55	O-ring (See 70-0131)	N/A Sep.	1
10	Flatwasher (See 70-0096)	N/A Sep.	4	33	Discharge Valve Seat	46-0309	3	56	Back-up Ring (See 70-0131)	N/A Sep.	1
11	Lockwasher (See 70-0096)	N/A Sep.	4	34	Valve Assembly (Inc. 35-37) (See 70-0130)	N/A Sep.	3	57	Piston Stem	46-0324	1
12	Bolt (See 70-0096)	N/A Sep.	4	35	Discharge Valve (See 70-0130)	N/A Sep.	3	58	Spring Retainer	46-0323	1
13	Plug	39-0057	2	36	Valve Spring (See 70-0130)	N/A Sep.	3	59	Unloader Spring	49-0114	1
14	O-ring	25-0199	2	37	Valve Spring Retainer (See 70-0130)	N/A Sep.	3	60	Locknut	46-0651	1
15	Crankcase	46-1124	1	38	Manifold Outlet	46-0311	1	61	Hex Adjusting Cap	46-0640	1
16	Oil Level Gauge	22-0123	1	39	Bolt	46-0315	6	62	Discharge Valve Adapter	46-0683	3
17	Gasket	26-0139	1	40	Hose Barb	23-0265	1	63	Valve Seat	46-0682	3
18	Piston Rod Pin	43-0063	3	41	By-pass Hose	46-0645	1		Bolt Mount Kit (Inc. 4 each 10-12)	70-0096	
19	Piston Rod	46-0302	3	42	Hose Clamp	46-0532	1		Seal Kit (Inc. 3 each 23, 26, 31, 32)	70-0139	
20	Washer	46-0314	3	43	Hose Barb	46-0643	1		Valve Kit (Inc. 3 each 32-33, 35-37)	70-0130	
21	Oil Seal	26-0156	3	44	O-ring (See 70-0131)	N/A Sep.	3		Optional Valve Kit (Inc. 3 each 32, 34, 63)	70-0167	
22	Seal Retainer	46-0303	3	45	O-ring	25-0202	1		O-ring Kit (Inc. 44, 52-53, 55-56)	70-0131	
23	Low Pressure Seal (See 70-0139)	N/A Sep.	3	46	Valve Seat	46-0319	1		Unloader Complete (Inc. 43-61)	8-0295	